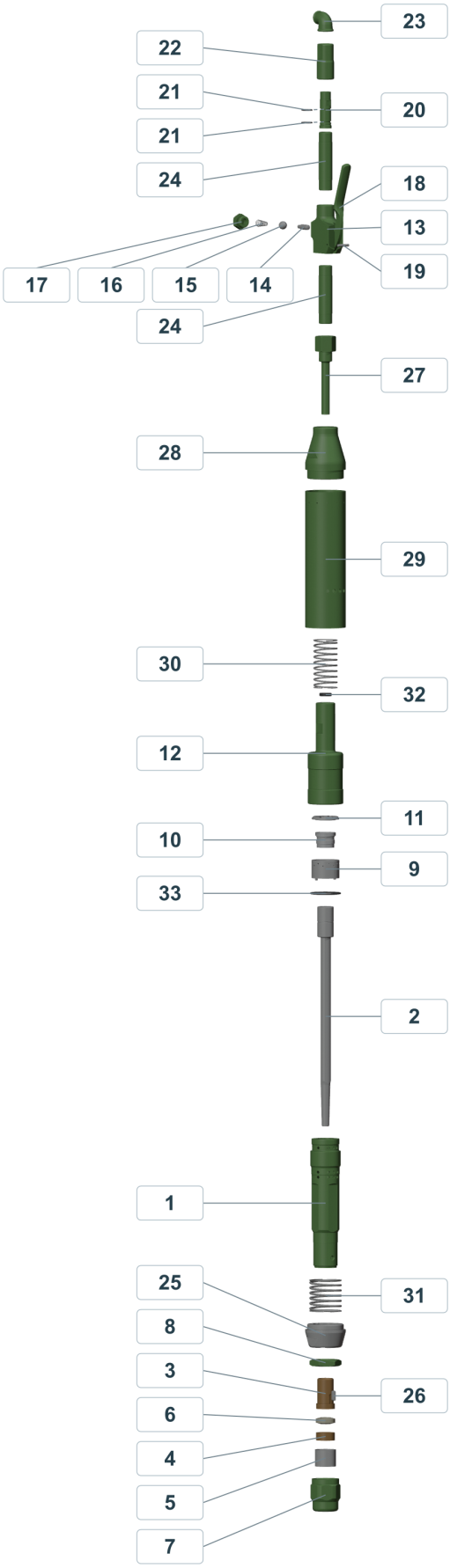
9 Exploded views ST 2 P.1G

ST 2 P.1G – article 052-61531. Dedicated exploded view for part identification; not a dimensioned drawing. Blue part numbers open the shop.



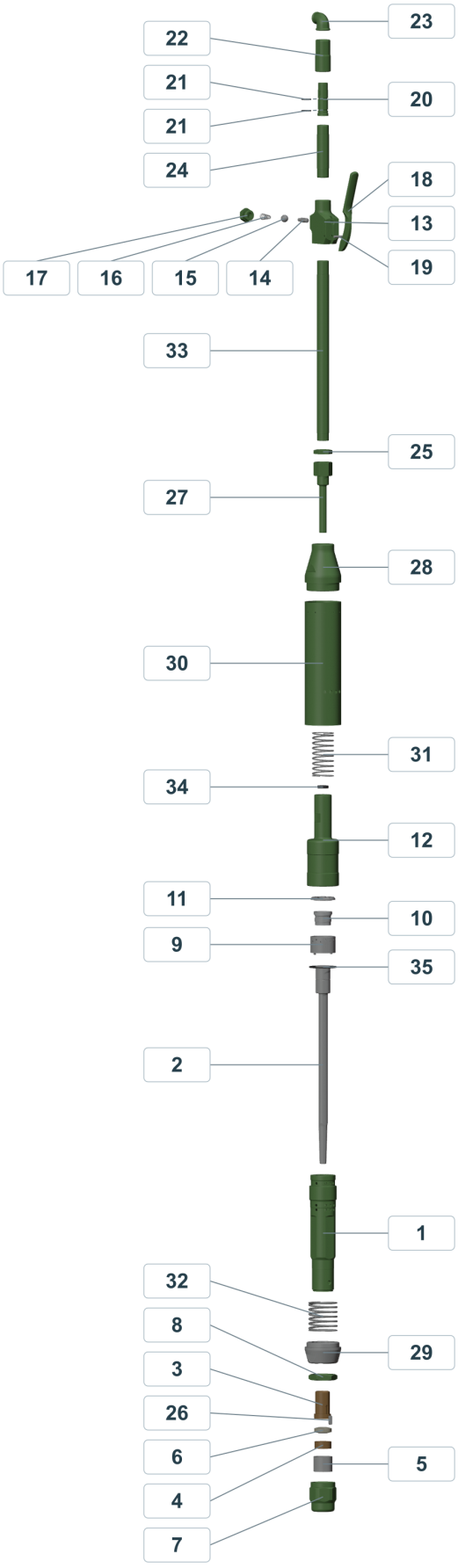
10 Spare parts

Item	Qty.	Description	Part number
1	1	Cylinder	052-2930
2	1	Piston rod	052-2381
3	1	Guide bushing	052-2259
4	1	Stuffing box	052-2257
5	1	Tube	052-2246
6	1	Packing	052-2269
7	1	Threaded fitting	052-2247
8	1	Locknut	052-2238
9	1	Valve housing	052-1325
10	1	Valve sleeve	052-1326
11	1	Valve housing cover	052-1332
12	1	Hood	052-2925
13	1	Complete lever valve	052-7424
14	1	Valve pin	052-7427
15	1	Ball	307-2088
16	1	Compression spring	304-7044
17	1	Plug	306-0267
18	1	Lever	052-0429
19	1	Pin	304-3442
20	1	Pivot pin	052-2254
21	2	O-ring	307-2154
22	1	Pin guide	052-2255
23	1	Elbow	304-6434
24	2	Support tube	052-7428
25	1	Guide ring	052-2929
26	1	Parallel key	304-4534
27	1	Tube section	052-2928
28	1	Hood	052-2926
29	1	Tube	052-2927
30	1	Spring	304-7544
31	1	Spring	304-7545
32	1	U-cup seal 16 × 24 × 5.5	307-2453
33	1	O-ring	307-2419

Variants and spare-parts orders
Polygonal piston rod (2) with feather key (26), MK 2 mounting taper. Two O-rings (21) on pivot pin (20). Lever valve (13, 052-7424) is also available complete. Supplied without a rammer foot. When ordering, state ST 2 P.1G, article 052-61531, and the spare-part number.

9 Exploded views ST 2 P.2G

ST 2 P.2G – article 052-61532



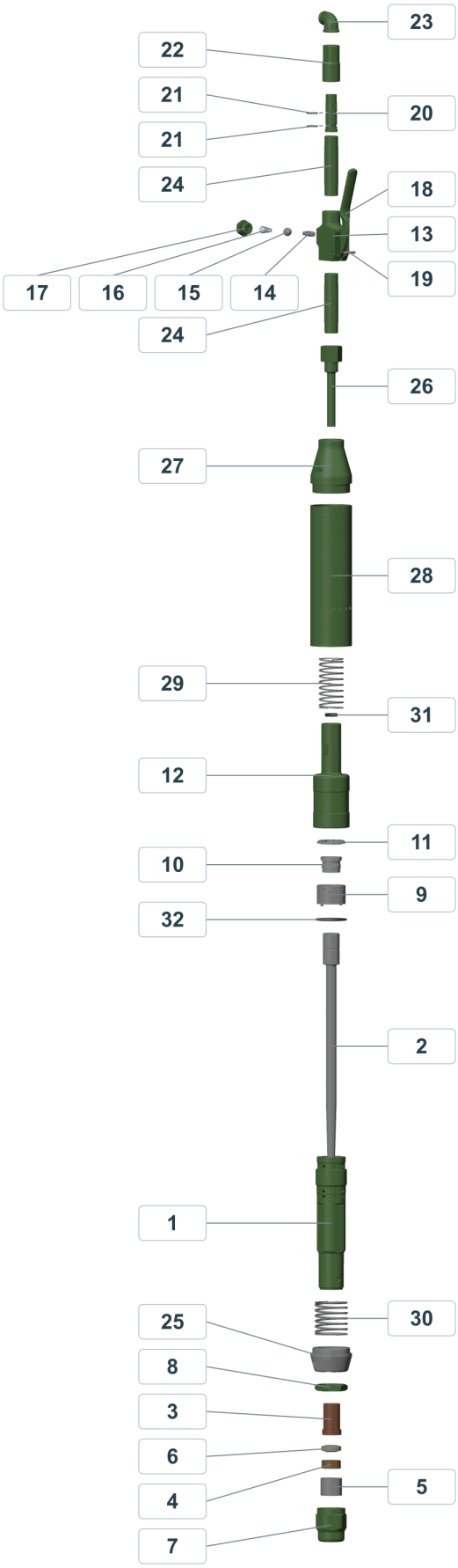
10 Spare parts

Item	Qty.	Description	Part number
1	1	Cylinder	052-2930
2	1	Piston rod	052-2381
3	1	Guide bushing	052-2259
4	1	Stuffing box	052-2257
5	1	Tube	052-2246
6	1	Packing	052-2269
7	1	Threaded fitting	052-2247
8	1	Locknut	052-2238
9	1	Valve housing	052-1325
10	1	Valve sleeve	052-1326
11	1	Valve housing cover	052-1332
12	1	Hood	052-2925
13	1	Complete lever valve	052-7424
14	1	Valve pin	052-7427
15	1	Ball	307-2088
16	1	Compression spring	304-7044
17	1	Plug	306-0267
18	1	Lever	052-0429
19	1	Pin	304-3442
20	1	Pivot pin	052-2254
21	2	O-ring	307-2154
22	1	Pin guide	052-2255
23	1	Elbow	304-6434
24	1	Support tube	052-7428
25	1	Nut	304-7339
26	1	Parallel key	304-4534
27	1	Tube section	052-2928
28	1	Hood	052-2926
29	1	Guide ring	052-2929
30	1	Tube	052-2927
31	1	Spring	304-7544
32	1	Spring	304-7545
33	1	Lower support tube	052-0465
34	1	U-cup seal 16 × 24 × 5.5	307-2453
35	1	O-ring	307-2419

Variants and spare-parts orders
Polygonal piston rod (2) with feather key (26), MK 2 mounting taper. Two O-rings (21) on pivot pin (20). Lever valve (13, 052-7424) is also available complete. Supplied without a rammer foot. When ordering, state ST 2 P.2G, article 052-61532, and the spare-part number.

9 Exploded views ST 2 R.1G

ST 2 R.1G – article 052-61541



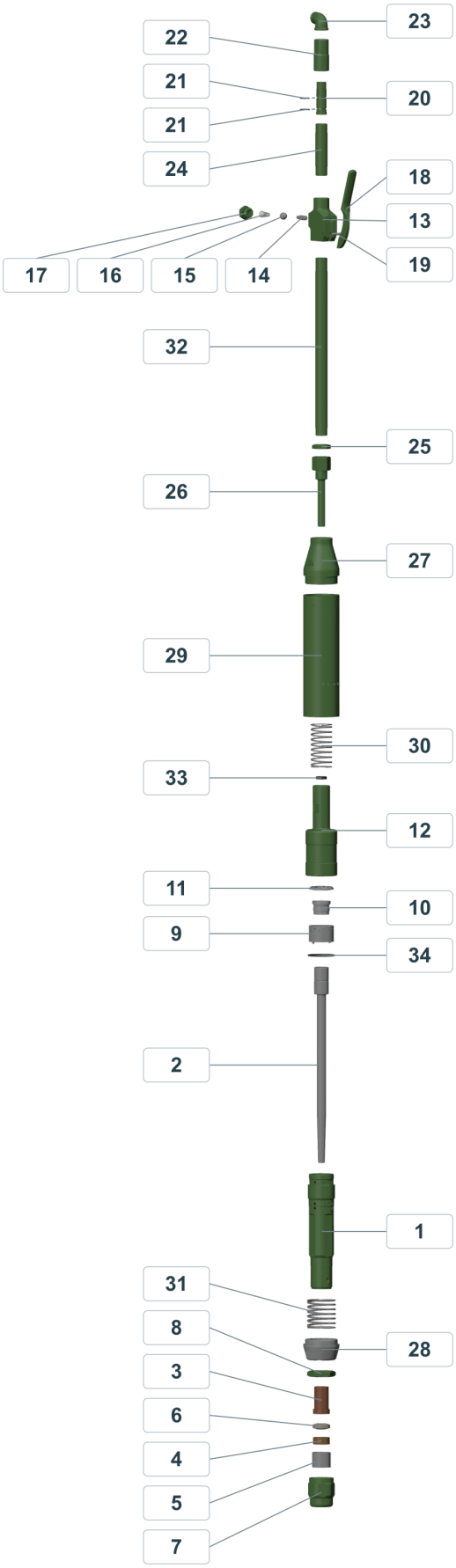
10 Spare parts

Item	Qty.	Description	Part number
1	1	Cylinder	052-2930
2	1	Piston rod	052-2382
3	1	Guide bushing	052-2258
4	1	Stuffing box	052-2256
5	1	Tube	052-2246
6	1	Packing	052-2269
7	1	Threaded fitting	052-2247
8	1	Locknut	052-2238
9	1	Valve housing	052-1325
10	1	Valve sleeve	052-1326
11	1	Valve housing cover	052-1332
12	1	Hood	052-2925
13	1	Complete lever valve	052-7424
14	1	Valve pin	052-7427
15	1	Ball	307-2088
16	1	Compression spring	304-7044
17	1	Plug	306-0267
18	1	Lever	052-0429
19	1	Pin	304-3442
20	1	Pivot pin	052-2254
21	2	O-ring	307-2154
22	1	Pin guide	052-2255
23	1	Elbow	304-6434
24	2	Support tube	052-7428
25	1	Guide ring	052-2929
26	1	Tube section	052-2928
27	1	Hood	052-2926
28	1	Tube	052-2927
29	1	Spring	304-7544
30	1	Spring	304-7545
31	1	U-cup seal 16 × 24 × 5.5	307-2453
32	1	O-ring	307-2419

Variants and spare-parts orders
Round piston rod (2), MK 2 mounting taper. Two O-rings (21) on pivot pin (20). Lever valve (13, 052-7424) is also available complete. Supplied without a rammer foot. When ordering, state ST 2 R.1G, article 052-61541, and the spare-part number.

9 Exploded views ST 2 R.2G

ST 2 R.2G – article 052-61542



10 Spare parts

Item	Qty.	Description	Part number
1	1	Cylinder	052-2930
2	1	Piston rod	052-2382
3	1	Guide bushing	052-2258
4	1	Stuffing box	052-2256
5	1	Tube	052-2246
6	1	Packing	052-2269
7	1	Threaded fitting	052-2247
8	1	Locknut	052-2238
9	1	Valve housing	052-1325
10	1	Valve sleeve	052-1326
11	1	Valve housing cover	052-1332
12	1	Hood	052-2925
13	1	Complete lever valve	052-7424
14	1	Valve pin	052-7427
15	1	Ball	307-2088
16	1	Compression spring	304-7044
17	1	Plug	306-0267
18	1	Lever	052-0429
19	1	Pin	304-3442
20	1	Pivot pin	052-2254
21	2	O-ring	307-2154
22	1	Pin guide	052-2255
23	1	Elbow	304-6434
24	1	Support tube	052-7428
25	1	Nut	304-7339
26	1	Tube section	052-2928
27	1	Hood	052-2926
28	1	Guide ring	052-2929
29	1	Tube	052-2927
30	1	Spring	304-7544
31	1	Spring	304-7545
32	1	Lower support tube	052-0465
33	1	U-cup seal 16 × 24 × 5.5	307-2453
34	1	O-ring	307-2419

Variants and spare-parts orders
Round piston rod (2), MK 2 mounting taper. Two O-rings (21) on pivot pin (20). Lever valve (13, 052-7424) is also available complete. Supplied without a rammer foot. When ordering, state ST 2 R.2G, article 052-61542, and the spare-part number.